# MINISTRY OF EDUCATION AND SCIENCE OF THE REPUBLIC OF KAZAKHSTAN

Kazakh National Research Technical University named after K.I. Satpayev Institute of Architecture, Construction and Energy named after T. Basenov Department of «Construction and Building Materials»



Almaty 2020

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Student \_\_\_\_ M.N.Mohammdi

Topic "Residential complex in Semey"

 $\mathbb{N}_{2}$  1222 b - endorsed by the request.

Approved by the Order of the Rector of the University No. 762-b of January 27, 2020. The deadline for completion is May 18, 2020.

Beginning entries of the certificate venture: construction locale – Petropavlovsk.

Rundown of issues to be considered in the recognition venture:

Architectural and development division: qualities of the development region; threedimensional arranging choices; structural and plan arrangements; external divider warm designing bookkeeping; building hardware of the structure;

Computational and valuable segment: count of burdens and making of the computation conspire, figuring of the board and its estimation of fortified solid components dependent on the outcomes and their motivation Technology and association of development creation and work security: land assurance of the volume of underground and surface works; assurance of the quantity of solid trucks; surface strengthened cement of the structure development of innovative guide of structures establishment; object plan of development end-all strategy; Schedule. 4. Division of Construction Economics: neighborhood and article planning of assessments, List of drawing materials (compulsory drawings must be indicated):

Facade of the structure, segments, joints, determinations, plans - 4 sheets;

Drawing, detail of the section - 2 sheets; Calendar arrangement of development creation, general development plan, 2 Sheets 11 slides of the presentation of work are provided.

Recommended basic literature: SP RK 2.04-01-2017 Construction Climatology, SN RK 2.04-04-2013 Construction Heat Engineering, SN RK 2.03-30-2017 Construction in Seismic Zones.

No	Sections	33%	66%	100%	Примечание
1	Predesign analysis				
	Architectural and	18.02.2019г			
	construction	01.03.2019г.			
2	Settlement	· · · · · ·	18.03.2019г		
	constructive		29.03.2019г.		
3	Technology and	10'	2 4		
	organization of	1 7 .	74	03.04.2020г	
	<b>construct</b> ion			19.04.2020г.	
	production and				
	labor protection				
	Economic				
4	Anti-plagiarism,		18.05.2020y.	-22. <mark>05.20</mark> 20y.	
	norm control, pre-				
	defense				
5	Defence		01.06.2020-	05.0 <mark>6.2020</mark> y.	

#### SCHEDULE preparation of thesis (project)

## Signatures

consultants and the normative controller for the completed diploma work (project) with an indication of the sections of work (project) related to them

Name of sections	Consultants, I.O.F.	date of	Signature
	(academic degree, rank)	signing	
Architectural	M.Paktin ,	25.05.2020	$\bigwedge$
building	master of technical science	25.05.2020	- Of
Settlement and	A.P.Turganbaev, master of	25.05.2020	or A
constructive	technical science	23.03.2020	to upart
Technology and	I.Z. Kashkinbaev, doctor of		
organization of	technical science	25.05.2020	lifenny
construction		25.05.2020	0
production			
Economic part	M.Paktin, master of	25.05.2020	
	technical science	25.05.2020	- Ofur
Norm controller	N.V. Kozyukova,		P
	master of technical science	25.05.2020	for J
Supervisor		M.Paktin	
The student accept	pted N Con		
The task	Manager	I.N.Mohammdi	
Date	« » _2020		

## АҢДАТПА

Дипломдық жұмыстың тақырыбы: «Семей қаласындағы тұрғын үй кешені ». Дипломдық жұмыс келесі бөлімдерден тұрады:

1. Сәулет және құрылыс бөлімі - көлемді жобалау, сәулет-конструктивті шешімдері және қоршау конструкцияларының есебі,

2. Есептік-конструктивті бөлім – «lira» бағдарламасы бойынша темірбетонды біртұтас қанқалы ғимаратының есебі,

3. Құрылыс өндірісінің технологиясы мен ұйымдастырылуы – негізгі техника – жер жасау механизмдері таңдалуы, кесте жасалып есептелді,

4. Құрылыс экономикасы – СМЕТА AVS

## АННОТАЦИЯ

Тема данной дипломной работы «Жилой комплекс в г.Семей». Дипломная работа включает в себя разделы:

1.Архитектурно-строительный - состоит из объемно- планировочных архитектурно-конструктивных решений и теплотехнические расчеты ограждающих конструкций,

2.Расчётное— конструктивный - расчет железобетонного монолитного каркаса здания в программе lira,

3. Технология и организация строительного производства –подобраны основные машины- механизмы для выполнения подземных работ составленкалендарный план и вычислены калькуляций затрат труда.

4.Экономика строительства - CMETA AVS.

## ANNOTATION

The topic of this thesis is "Residential complex in Semey.

Thesis includes the following sections:

Architectural and construction - consists of space-planning, architectural and design solutions and heat engineering calculations of enclosing structures,

Design-constructive – monolithic Frame of the building in the program lira.

The technology and organization of construction production — the main machinery-mechanisms for performing above-ground works were selected, a schedule was drawn up and labor cost calculations were calculated

Economy of construction - the calculation of the cost of construction work in the 'Estimation avs 'program

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## **INTRODUCTION**

The variety of spheres of life in our country determines a significant number of administrative and office buildings, as well as management buildings of various levels: national, republican, regional, local. Such buildings include buildings of ministries, state committees, administrative and economic institutions (associations, trusts, offices, agencies, etc.), legal institutions, communication institutions, editorial offices and publishers, etc. Very often, various institutions

Communication institutions, editorial offices and publishers, etc. Very often, various institutions are located in the same building. These can be cooperative buildings of management, administration, design offices of various profiles, etc. Often, such buildings also include offices of various companies or firms.

The aim of the thesis is the construction of a competitively capable building and its development.

The objective of this thesis project is the construction taking into account all the requirements for residential complexes and offices.

Social progress and the development of public life put forward new challenges in developing functional problems and finding the best solutions for organizing various processes taking place in public buildings. The development of new types of buildings is based on the study of social needs and the search for forms and organization of the environment that meet these needs at every stage of the development of society. This is especially true for the historical development of large cities, where in the conditions of reconstruction different conditions for living and servicing the population are required.



## 1. Architectural part

## 1.1. Basic information about the construction site

The graduation project was developed for the construction of "residential complex" located at: semey, at the intersection of streets with design names E10, E305, E306, is located on the allotted territory of 0.896 hectares.

Building characteristic:

Responsibility level - the designed residential complex refers to facilities of the II (normal) level of responsibility that are not technically complex, according to Order No. 517 of December 20, 2016 "On Amending Order No. 165 of the Minister of National Economy of the Republic of Kazakhstan dated February 28, 2015" On approval of the Rules for determining the general procedure for classifying buildings and structures as technically and (or) technologically complex objects. "The degree of fire resistance of a building is II in accordance with SN RK 2.02-01-2014"Fire safety of buildings and structures "The degree of durability of the building - II.

The graduation project is designed for the following construction conditions:

Humidity zone - normal;

Climatic region - IB : temperate continental climate;

Snow zone - II I, regulatory zone chine weight snow cover 1.0 0kPa; wind region - I II, normative value of wind pressure - 0.72 kPa;

Climatic parameters of the cold season: air temperature of the coldest day:

-20 °C; air temperature on the coldest five-day period:

-15 °C; the construction area is not seismic hazard, magnitude is 4-5 points;

The construction site is located in the residential and administrative buildings zone, the land plot Relief is calm.

## 1.2 Natural and climatic and engineering-geological conditions

Characteristic features of the climate of this territory are: abundance of sunlight and heat, continentally, hot, long summers, relatively cold with alternating thaws and cold snap winters, large annual and daily amplitudes of fluctuations in air temperature, air dryness and changes in climatic characteristics with the height of the terrain.

The wind regime of the study area is quite heterogeneous and changes with distance from the mountains. The average annual wind speed is 2.3 m / s. Wind breakthrough reaches 28 m / s. The lowest monthly average wind speeds throughout the territory are observed in the winter period (in December, January), and the highest - in the summer.

Weather station	Direction							Calm	
	С	CB	В	ЮВ	Ю	ЮЗ	3	C3	
semey	10	10	10	10	13	20	15	10	29,5

Table 1.1 - Repeatability of wind and calm directions



Figure 1 - Wind rose according to the weather station of city A of the camp

## **1.3 General plan. Landscaping**

The general plan was developed in accordance with the urban planning situation and the required orientation of the premises, the master plan for the development of industrial areas, taking into account the landscaping and landscaping in accordance with the requirements of SN RK 3.02-07.2014 "

Public buildings and structures" and SP RK 3.01-101-2013 "Urban planning. Improvement and greening of the site envisaged by the project reduces the general dust content and eliminates local foci of dust

Table 1.2 Teeninear and economic indicators	ion the master plan
Name	Indicator
Land area	0.33 ha
Built-up area	2
	924.8 m
Building factor	0.277
Landscaping area	2
	21.40 m
Gardening rate	0.006

Table 1.2 - Technical and economic indicators for the master plan

Hard surface	2 2385.40 m	
The utilization of the territory	0.99	

The area around the building is landscaped and landscaped. There are paved access roads to the building.

## **1.4 Space-planning solution**

Projected object " residential complex " located at: semey , at the intersection of streets with design names E10, E305, E306, is located on the allotted territory of 0.896 hectares.

The following types of engineering equipment are provided for in the building: centralized heating from a thermal power station, hot water supply, water supply, sewerage, electric lighting, telephone installation, radio communication.

The level of a clean floor of the 1st floor, corresponding to the absolute mark of 345.60 on a vertical layout, is accepted as a mark of 0,000.

An office building with dimensions in axes of 34.5x21.9 m. For vertical communication of floors, one staircase of type L1 and a fire escape of type P2 are provided. The workplace for MGN are located on the ground floor of the Office building.

Evacuation exits are provided directly through stairwells with a vestibule with a direct exit to the outside.

The height of the 1st floor is 4.0 m (cleanliness - 3.5 m), The height of the 2-3rd floor is 3.5 m (cleanliness - 3.0 m).

## **1.5 Constructive solutions of the object**

Office building: reinforced concrete monolithic frame with a bezel-less system.

Dimensions of columns 400x400 mm, diaphragms of rigidity 200 mm, thickness of floor slabs 220 mm.

Foundations - pile with a monolithic grillage Walls:

the external walls should be made of a gas block 200 mm thick / D 500 /;

internal partitions of aerated concrete blocks with a thickness of 100, 200 mm;

in bathrooms made of ceramic, ceramic, full-body brick, M75 GOST 530-2012 with M100 solution, thickness 120, 250 mm.

Ceilings and coatings - monolithic;

Stairs - monolithic;

Protections - aluminum;

Platforms - monolithic reinforced concrete;

Lintels - prefabricated reinforced concrete in brick walls and partitions; metal in partitions from a gas block;

The construction of the mine is reinforced concrete.

The insulation is adopted according to the heat engineering calculation; the roof is flat, rolled; gutter - internal organized with heating. Outside lining:

Basement walls - granite tiles;

Walls - fiber-cement slabs;

Decorative lamellas - aluminum;

Porch - heat-treated granite;

The blind area of the building is paving stones.

Doors: metal entrance doors; entrance groups on the 1st floor - a glazed door, an aluminum frame; doors in technical rooms - metal, fire;

Windows: Stained-glass windows - triple glazing, profile - aluminum, color - white;

Stained-glass windows: Stained-glass windows - triple glazing, profile - aluminum, color - white.

## **1.6 Corrosion protection**

Coat all embedded parts and connecting elements located indoors and not concreted with GF820 enamel on GF 024 primer. Paintwork is applied in 2 coats of 120 microns thick paint 2 times, zinc - 120 microns thick. The total thickness of the coating is 55 microns - in the factory.

Zinc or paint coatings damaged during electric welding should be reinstated. Before performing work on restoration of the anticorrosion coating, the damaged surface must be brushed and dusted.

## 1.7. Thermo technical calculation of the outer wall

According to the joint venture of the Republic of Kazakhstan 2.04-01-2017 "Construction Climatology" [ p. 7-10] and the joint venture of the Republic of Kazakhstan 2.04-107-2013 "Construction Heat Engineering". [p.14-16] "Construction heat engineering" it is necessary to determine the thickness of the insulation for the outer wall.

We determine the value of the degree days of the heating period:

$$GSOP = (t_{in} - t) * z$$
 (1.1)

Where  $t_{in} = 21$ °C - temperature of internal air, °C;

t = 1.7°C - average temperature of the heating period;

The required heat transfer resistance of enclosing structures that meet sanitaryhygienic and comfortable conditions is:  $P^{TP} = 2.45$  (2)

 $R_0^{TP} = 2,45 * C/BT$ 

Ζ

Table 1.3- the composition of the outer wall [11]						
Material name	Ύ <sub>0</sub> ,кг/м <sup>3</sup>	λ, Βτ/м²*℃	δ,м	R	$A_n = \delta/\lambda$ , $M^2 * C/BT$	
Plaster on a cement- sandmortar	1800	0,76	0,03		0,039	
Extrudedpolystyrene	40	0,03	0,1		2	
Aerated concrete	600	0,26	0,30		1,15	
Cement-sand mortar plaster	1800	0,76	0,03		0,039	

The heat transfer resistance of the building envelope should be determined by the formula

$$R_{0} = \frac{1}{\alpha_{B}} + \frac{\delta_{1}}{\gamma_{1}} + \frac{\delta_{2}}{\gamma_{2}} + \frac{\delta_{3}}{\gamma_{3}} + \frac{\delta_{4}}{\gamma_{4}} + \frac{1}{\alpha_{H}}$$

$$R_{0} = 3,38 \text{ M}^{2} * ^{\circ} \frac{C}{B_{T}} \ge R_{0}^{Tp} = 2,45 \text{ M}^{2} * ^{\circ}C/B_{T}$$
(1.2)

## 2. Structural part

## 2.1 collection of load

14010 211				
name	Units rev	Normative	$\gamma_f$	Estimated
Ceramic plate $\delta = 8mm, \rho$ = 1800  Kg	Kg∕m²	14,4	1,1	15,84
/m²		. 7 3 4	-	
Tsem. Sand screed $\delta = 40mm \rho$	$K\sigma/m^2$	72	13	93.6
= 1800 Kg/m <sup>2</sup>	ity, it		1,5	,5,5
Extrud. Pen.				
$\delta = 60mm, \rho$	$\mathrm{Kg}/m^2$	2,4	1,3	3,12
$= 400 \text{ Kg}/m^2$				
Waterproofing + Geo-style $\Delta = 10 \text{ Kg}/m^2$	Kg/m²	10	1,3	13
Reinforced				
concrete slab $\delta =$	Kg/m <sup>2</sup>	500	1,1	550
$200 mm, \rho = 2500 \text{ Kg}/m^2$				
Total	Kg∕m²	598,8		675,56

Table 2.1 - the collection of loads on the 1st floor (floor)

Table 2.2 - Collection of loads on typical floors (floor)

Name	Units rev	Normative	$\gamma_f$	Estimated
Parquet $\delta =$ 15mm, $\rho =$ 700 Kg/m <sup>2</sup>	Kg/m²	10,5	1,2	12,6
Continuation of ta	able			

Tsem. Sand screed (in Armenian) $\delta =$ $50mm, \rho =$ $1800 \text{ Kg/m}^2$	Kg/m²	90	1,3	117
Table 2.3				
Technolast				
Acoustic $\Delta =$	Kg/m <sup>2</sup>	4	1,3	5,2
4 Кg/м <sup>2</sup>		934		
Equal. c / p				
solution $\delta =$	$K\sigma/m^2$	18	13	23.4
$10mm, \rho =$	itg/in		1,5	20,1
1800 Кg/м <sup>2</sup>				
Reinforced				
concrete				
slab $\delta =$	Kg/m²	500	1,1	550
$200 mm, \rho =$				
2500 Кg/м <sup>2</sup>				
total	Kg/m <sup>2</sup>	622,5		708,2

## Table 2.4 - the collection of loads on the roof

Name	Units rev.	Normative	$\gamma_f$	Estimated
Tekhnolast EKP $\Lambda = 5.25 \text{ Kg}/m^2$	Кg/m <sup>2</sup>	5,25	1,2	6,825
$\frac{1}{10000000000000000000000000000000000$	Kg/m²	90	1,3	117
$\Delta = 4,5 \text{ Kg/m}$ The set of th				
screed (in Armenian)	Kg/m <sup>2</sup>	72	1,3	93,6
$\delta = 40mm, \rho$ $= 1800 \text{ Kg}/m^2$				
Expanded clay				
(prone.) $\delta = 40mm, \rho$ $= 600 \text{ Kg}/m^2$	Kg/m <sup>2</sup>	24	1,3	31,2
Extrud. Pen. $\delta = 60mm, \rho$ $= 40 \text{ Kg}/m^2$	Kg/m <sup>2</sup>	2,4	1,3	3,12

Reinforced concrete slab $\delta = 200 \text{ mm}, \rho$ $= 2500 \text{ Kg/m}^2$	Kg/m²	500	1,1	550
total	$\mathrm{Kg}/m^2$	607,95		690,3

#### Table 2.5 - Collection of wall loads

Name	Units rev.	Normative	$\gamma_f$	Estimated
Рlaster $\delta = 40$ мм, $\rho$ = 1800 кг /м <sup>3</sup> H=3.0м ( 3,7 м )	Kg/m²	<b>93</b> 216 ( 266,4 )	1,3	280,8 ( 346,32 )
Equal. c / p solution $\delta$ = 10 мм, $\rho$ = 1800 кг/м <sup>3</sup> H=3.0м ( 3,7 м )	Kg∕m²	54 (66,6 )	1,3	70,2 ( 86,58 )
Extrud. foam. $\delta$ = 60 мм, $\rho$ = 40 кг/м <sup>3</sup> H=3.0м ( 3,7 м	Kg/m²	7,2 ( 8,88 )	1,3	9,36 ( 11,54 )
Heat block $\delta$ = 300 мм, $\rho$ = 600 кг/м <sup>3</sup> H=3.0м (3,7 м	Kg/m <sup>2</sup>	540 ( 666 )	1,2	648 ( 799,2 )
total	Kg/m <sup>2</sup>	817,2 ( 1007,88 )		1008,36 ( 1243,64 )

## 2. 2 Calculation of floor slabs [12]

For the calculation, a structural element was chosen - a plate at the level of +4.340 along the 1-2 / A-B axis.

Initial data:

Plate of rectangular cross section with bottom reinforcement with dimensions b = 1000 mm, h = 200 mm;  $c_1 = 20 \text{ mm}$ ; Concrete has a normal class C25 / 30 (f\_ck = 25 MPa,  $\gamma_c = 1.5$ , f\_cd = 14.2 MPa,  $\alpha_c = 0.85$ ). Valves of class S500 (f<sub>yk</sub> = 500 MPa, fyd = 435 MPa, Es = 20 \* [[10]] ^ 4 MPa,  $\alpha cc = 0.85$ ). The bending moment Med = 34.9 kN \* m acts on the plate.

A) Determination of the cross-sectional area of the reinforcement

Bending moment acting in section:

Meds = Med-Ned \* zs1 = 34.9 kN \* m. (Ned = 0), d = h-c1 = 200 - 20 = 180 mm. The required area of longitudinal reinforcement is determined according to:

$$k_{\rm d} \frac{\rm d}{\sqrt{M_{\rm ed}/b}} \tag{3}$$

kd = 3.0

Determine k\_s according to table B.3 for normal concrete  $\leq C 25/30 \rightarrow ks = 2,4$ As1 = ks1 \* Meds / d + Ned /  $\sigma_s1d = 2.4 * 34.9 / 14 + 0/435 = 5.98$  [[cm]] ^ 2 Accept: 5Ø16 (A\_s1 = 10.05 [[cm]] ^ 2)

b) The selection of longitudinal reinforcement (see example 3) is carried out according to table B.1 of Appendix B to determine the bearing capacity of bent rectangular elements with a single reinforcement using dimensionless coefficients

We determine the value of the coefficient

$$\alpha_{eds} = \frac{M_{eds}}{f_{cd} * b * d^2}$$

$$\alpha eds = 0.075$$
  
 $\alpha eds \le \alpha (eds, lim) = 0.372$   
 $0.075 \le 0.372$ 

Compressed fittings are required by design. We put it constructively.  $5\emptyset 16 (A_s 2 = 10.05 [[cm]]^2)$ 

B) Calculation of checking the width of the opening of cracks normal to the longitudinal axis of the element [12]

Working section height

d = h - ccov - dsw - Ø16 / 2 = 200 - 20 - 16/2 = 172 mm.

 $\rho = As1 / bd = 1005 / 1000 \cdot 172 = 0.0058 (0.57\%).$ 

Check the width of the crack opening by a simplified method, using the data in table. 8.3 for rectangular sections reinforced with reinforcement of class St500 with  $0.5\% \le \rho \le 1.0\%$ , the shoulder of an internal force pair is determined:

 $z = 0.85 d = 0.85 \cdot 172 = 147.05$  mm.

Stresses in tensile reinforcement are determined by the formula;

$$\sigma \mathbf{s} = \mathbf{Med} / \mathbf{As1} \cdot \mathbf{z} (11)$$

$$\sigma s = 236.15 \text{ N} / \text{mm2}$$

According to the table 8.4 dmax = 20 mm at  $\sigma s$  = 236.15 MPa and wk, lim = 0.4 mm.

The accepted diameter  $\emptyset = 16 \text{ mm} \le \emptyset \text{max} = 20 \text{ mm}$ , i.e. it is not necessary to check the crack opening width by calculation.

## 2.3 Calculation on Lira

Create 5 loadings, thereby applying a load on the skeleton of the building: Net weight of the building;

-Floors;

-Walls;

-Long-term load on the joint venture; Short-term load in the joint venture;

-Snow load;

The formation of mass matrices for loads No. 8, No. 9, No. 10.



Figure 2.3 - Estimated combination of loads

This building model is designed in accordance with the design features of the designed building. The stiffness and overlap diaphragms were modeled by finite elements of a flat shell. The design model of the building is adopted in the form of a spatial multi- mass discrete system with masses concentrated in nodes. Each node has 6 degrees of freedom.



Figure 2.4 - The initial spatial model of the building

Various calculation files are created to meet the norms of SNiP and the design features of the designed building. We create 5 calculation files:

The main combination with the coefficient of bed (for statics).

The main combination with  $E_{rop}=0,3*E_0$ ,  $E_{Bep}=0,6*E_0$ 

A special combination with the coefficient of bed C1 \* 10 \* 1.5.

A special combination with the coefficient of bed C1 \* 10 \* 0.667.

A special combination with  $E_{rop} = 0.5 * E0$ 

The first calculation file is needed to detect sediment near the foundation slab. The second calculation file is needed to identify deflections in horizontal elements. The third, fourth and fifth calculation file is required to verify compliance with the conditions of SP 2.03-30-2017 "Construction in seismic regions of the Republic of Kazakhstan". Since the city of Astana is not a seismically dangerous region, there is no need to rely on the fulfillment of the conditions of SP 2.03-30-2017. A complete calculation on the Lira CAD software is given in Appendix

## 3. Technological part

## 3.1 Characterization of soil development conditions

The survey site is located in semey, the intersection of streets number 10, E305, E306 ",. The surface of the survey area is characterized by fluctuations in absolute marks at the time of the work (at the mouths of the drilled wells) in the range of 343.97–344.95 m.

According to the results of off-site processing of drilling operations and according to laboratory studies, the soils composing the survey area were divided into engineering-geological elements according to their occurrence from top to bottom.

Modern deposits (tQIV,).

- ИГЭ 1 Bulk soil QIV
- ИГЭ 2 Silt aQ II-IV.
- ИГЭ 3 Loam aQ II-IV.
- ИГЭ 4 Large sands aQ II-IV.
- ИГЭ 5 Gravelly Sands aQ II-IV.
- ИГЭ 6 Gravel aQ II-IV.
- ИГЭ 7 Loam e (MZ)
- ИГЭ 8 Wood-crushed-stone soil e (MZ)

In the survey area, according to the drilling data, groundwater was uncovered at a depth of 2.80 - 3.50 m., The absolute marks of the established level were 341.10 - 341.88 m. Under natural conditions, the groundwater level is subject to seasonal fluctuations: the minimum standing is noted in March, the maximum falls at the beginning of May. The amplitude of level fluctuations in the studied area was 1.20-1.50 m. With a spring maximum, it is necessary to expect a rise in the groundwater level by 1.30 m, higher on the date of a one-time measurement of the groundwater level on 12/24/2017

## **3.2 Determination of the volume of earthwork**

Earthworks usually have the following composition: site planning, development of pits or trenches by mechanisms, backfilling of pits (trenches) with soil, and in certain cases, soil loosening, drainage and lowering of water are carried out.

When determining the volume and nature of earthwork, they rely on the features of the buildings being built - space-planning and structural.

1. Since the building in the plan has a complex geometric shape, it was decided to make part of the calculations directly in the AutoCAD program, measuring the area, perimeter and volumes of parts of the building. The buildings were outlined with a polyline, and then using the command the offset was copied to visualize the upper edge

of the pit. According to these outlines, the dimensions of the pit were determined bottom and top.

The pit volume should be produced using the formula for a truncated prism. The volume of the truncated pyramid is equal to one third of the product of height h (OS) by the sum of the areas of the upper base S1, the lower base of the truncated pyramid S2 and the average proportional between them.

$$V = \frac{1}{3}h(S + S_1 + \sqrt{S \cdot S_1})$$
(3.1)  

$$V_{K1} = \frac{1}{3} \cdot 2(876 + 1001 + \sqrt{876 * 1001}) = 1875,6 \text{ m}^3$$
(3.2)  

$$V_{06p,3} = \frac{V_{c} - V_{\phi}}{1 + K_{0,p}}, \text{ m}^3$$
(3.2)  

$$V_{06p,3} = \frac{1875,6 - 207,76}{1 + 0,06} = 1573,4 \text{ m}^3$$
(3.2)  

$$V_{06p,3} = \frac{1875,6 - 207,76}{1 + 0,06} = 1573,4 \text{ m}^3$$
(3.2)  

$$V_{06p,3} = \frac{1875,6 - 207,76}{1 + 0,06} = 1573,4 \text{ m}^3$$
(3.3)  
Where  $V_{\psi}$  is the volume of the foundation elements  
 $K_{c,p}$ - the coefficient of residual loosening  
3. The volume of excess soil:  

$$V_{M3,n} = V_{K} - V_{06p,3}, \text{ m}^3$$
(3.3)  

$$V_{M3,n} = 1875,6 - 1573,4 = 302,2 \text{ m}^3$$
(3.4)  

$$N_{m,3} = 1875,6 - 1573,4 = 302,2 \text{ m}^3$$
(3.4)  

$$N_{m,3} = 0,1 \pm 0,4 \text{ m}$$

$$V_{m,7} = 87,6 \text{ m}^3$$
(3.4)  

$$N_{m,2} = 0,1 \pm 0,4 \text{ m}$$

$$V_{m,7} = 87,6 \text{ m}^3$$
(3.5)  

$$F_{cpes} = (10 + c + 10)(10 + d + 10), \text{ m}^2$$
(3.5)  

$$F_{cpes} = 1746 \text{ m}^2$$
3. The full volume of the cut rast. soil.  

$$V = S * h_{pr} = 1746*0,2 = 349,2 \text{ m}3$$
(3.6)

## 7. Soil compaction area

$$F_{ynn} = V_{o.3.} / h_y \tag{3.7}$$

where  $h_v$  - thickness of the sealing layer

F<sub>упл</sub> = 1573.4 / 0.3 = 5244.6 m2

S = 56.5 m2

8. The area of waterproofing the base plate

Table 3.1 - Statement of volumes of earthwork						
Name of work	5		unit of	amount		
			measurement			
Cut rast. layer			1000 м <sup>2</sup>	1,746		
Excavation of	he soil.					
the dump			100 м <sup>3</sup>	15,76		
In transp. fund	5		100 м <sup>3</sup>	3,02		
Development	of	soil	1 м <sup>3</sup>	87,6		
shortages.						
Backfill soil.			100 м <sup>3</sup>	15,76		
Soil compaction	n.		100 м <sup>2</sup>	52,44		
Waterproofing	device		1 m <sup>2</sup>	56,5		

## **3.3 The selection of a set of machines for earthworks**

In modern times, 4 types of mechanisms are used for soil development. This is a mechanical method, hydro mechanical, explosive and combined.

The mechanical method affects about 90% of earthworks, i.e. using various machines. The technological method of excavation is to develop soil with unloading in transport mechanisms or on the edge of the excavation; soil movement; bottom layout; backfill and soil compaction.

Soil development, in accordance with the existing classification, is usually divided into 3 groups:

- Earth moving machinery

- Machines used for soil compaction

- Machines for auxiliary work

Bulldozer selection

Initial data:

Base tractor T-130, bulldozer DZ-28, soil - loam,

the length of the cutting path is 15 m, the length of the transport soil path is 45 m. Cycle time:

$$T = t1 + t2 + t3 + t4 (3.8)$$
(3.8)

where t1 - soil cutting time:

$$t1 = 11 / v1 = 3.6 * 15 / 3.2 = 16.9 s$$

3.6 - conversion factor km / h to m / s;

I1 is the length of the cutting path, 11 = 15 m,

V1 is the speed of the moving bulldozer in 1st gear during soil cutting,

v1 = 3.2 km / h;

t2 - time displacement soil dump:

$$2 = 12 / v2 = 3.6 * 45 / 3.8 = 42.6 s$$

3.6 - conversion factor km / h to m / s;

L2 is the path length of the soil, 12 = 45 m;

V3 is the speed of the moving loaded bulldozer, v2 = 3.8 km / h;

t3 - time of the return (idle) stroke:

$$t3 = (11 + 12) / v3 = 3.6 * (15 + 45) / 5.2 = 41.5 s$$

V3 is the speed of movement in reverse, v3 = 5.2 km / h;

$$t4 - t4 = 25 s.$$

T = t1 + t2 + t3 + t4 = 16.9 + 42.6 + 41.5 + 25 = 126 s

The technical performance of the bulldozer is determined by:

$$\Pi_{\rm T} = q_{\rm HP} * n * k_{\rm H} / k_{\rm p} \tag{3.9}$$

where  $q_{np}$  - the volume of the prism of soil drawing, m;

 $q_{np} = L * H2 / 2 * m = 3.97 * 0.818 / 2 * 0.7 = 1.93 m3$ 

L -blade length, L = 3.97 m,

H -blade height, H = 0.818 m,

m = 0.7 - coefficient dependent on H / L,

n is the number of cycles per hour of operation:

n = 3600 / T = 3600 / 126 = 28.6

 $k_{\scriptscriptstyle\rm H}=1,1$  - coefficient of filling the geometric volume of the prism with

soil,

 $k_p = 1.27$  - coefficient of loosening of the soil,

 $\Pi_{\rm T} = q_{\rm IIP} * n * k_{\rm H} / k_{\rm P} = 1,93 * 28,6 * 1,1/1,27 = 47,8 \text{ M}^3/\text{Y}$ 

Operational bulldozer production:

$$\Pi_{3} = \Pi_{T} * k_{B} = 47,8 * 0,8 = 38,24 \text{ M}^{3}/\text{y}$$
(3.10)

Where  $k_{B}$  is the coefficient of operation of the bulldozer in time,  $k_{B} = 0.8$ . Interchangeable bulldozer production:

 $\Pi_{c} = 8*\Pi_{3} = 8*38,24 = 305,92 \text{ M}^{3}/\text{H},$ 

Where 8 is the number of hours per shift.

Excavator selection

Excavation is carried out by an excavator equipped with a straight shovel with loading the soil into dump trucks and with a certain dumping into the dump.

We select 2 excavators with a straight shovel with a bucket with teeth with a bucket volume of 1m3 and 1.25 m3 and perform a comparison.

10010 0	·- ~	r · · · · ·			
				E-1252B	EO-4121A
Drive unit				hydraulic	hydraulic
Bucket capac	ity			1,25 м <sup>3</sup>	$1 \text{ m}^3$
The greatest	diggiı	ng de	pth	9,3 м	6,85 м
The largest cu	utting	g radiu	JS	9,9 м	7,25 м
Unloading he	eight t	transp	ort	6,6 м	4,7 м
Power				90 kW	59 kW
Weight				39,5 t	27,6 t
H <sub>br1</sub>				1,64	2,2
H <sub>br2</sub>				2,2	2,6
C <sub>M.c.</sub>				41,2 y.e.	32 y.e.
С <sub>и.р.</sub>				25,58 thousand. y.e.	23,47 thousand. y.e.

Table 3.2 - Specifications

## I. Excavator E-1252B

1. The calculation of the cost of developing one m of soil in the pit of the considered type of excavator (tg)

$$C = \frac{1,08 \cdot C_{\text{маш.смен}}}{\Pi_{\text{см.выр}}}$$
(3.11)

 $C = \frac{1,08 \cdot 41200}{414,3} = 107,4 \text{ Tr} [6, \text{ctp.} 43]$ 

where 1,08 - coefficient taken to account for overhead costs

c - the cost of an excavator machine shift

2. Replace excavator excavation, taking into account the development of the soil will sweep, and with subsequent loading into transport mechanisms

$$\Pi_{\rm CM,Bыp} = \frac{V_{\rm K}}{\sum n_{\rm Mall,CMeH}} \tag{3.12}$$

$$\Pi_{\rm см.выр} = \frac{4143}{10} = 414,3 \, {\rm m}^3/{\rm смен} \, [6, {\rm стр.} \, 43]$$

3. The total number of machine tools of the excavator during operation will be piled and followed by loading into the transport mechanism

$$\sum n_{\text{MAIII.CMEH}} = \frac{V_{\text{OGP.3}} \cdot H_{\text{Bp}}^1 + V_{\text{MAJI}} \cdot H_{\text{Bp}}^2}{8,2 \cdot 100}$$
(3.13)  
$$\sum n_{\text{MAIII.CMEH}} = \frac{2542 \cdot 1,64 + 1601 * 2,2}{820} = 9,38 = 10$$
  
where H1BD = 1.64 - the time norm of the mechanism during operation will sweep

where H1Bp = 1.64 - the time norm of the mechanism during operation will sweep (mash-hour). (ENiR 2, vol. 1, pp. 40-41).

 $H_{2BP} = 2.2$  - the time norm of a machine when loading soil into vehicles. (ENIR 2, Issue 1, pp. 40-41).

4. Definition of capital specific. Investments in the development of 1 m3 of soil (tg / m3)  $\,$ 

$$K_{yg} = \frac{1,07 \cdot C_{up}}{\Pi_{CM,Bblp} \cdot t_{rog}}$$
(3.14)

$$K_{yg} = \frac{1,07 \cdot 25580}{414,3 \cdot 300} = 0,22 \text{ тг/м}^3 [6, \text{стр. 43}]$$

5. Determination of reduced costs for the development of 1 m3 of soil for this type of excavator

$$\Pi_{\mathrm{d}} = \mathbf{C} + \mathbf{E}_{\mathrm{H}} \cdot \mathbf{K}_{\mathrm{y}\mathrm{d}} \tag{3.15}$$

П<sub>д</sub>=107,4+0,15·0,22=107,433тг/м3

where  $E_{\mu}$  is normal. coefficient of capital efficiency. attachment

II. Excavator EO-4121A

1. The calculation of the cost of developing one m of soil in the pit of the considered type of excavator (tg)

$$C = {1,08 \cdot C_{\text{маш.смен}} \over \Pi_{\text{см.выр}}} = {1,08 \cdot 32000 \over 345,25} = 100, 1$$
 тг [6, стр. 43].

1,08 - coefficient taken to account for overhead costs  $\rm C_{Mau.cmeh}$  - cost of a machine shift of an excavator

2. Replace excavator excavation, taking into account the development of the soil will sweep, and with subsequent loading into transport mechanisms

$$\Pi_{\text{см.выр}} = \frac{V_{\text{к}}}{\sum n_{\text{маш.смен}}} = \frac{4143}{12} = 345,25 \text{ м}^3/\text{смен} [6, \text{стр. }43]$$

3. The total number of machine tools of the excavator during operation will be piled and followed by loading into the transport mechanism

$$\sum n_{\text{MAIII.CMEH}} = \frac{V_{\text{ofp.3}} \cdot H_{\text{Bp}}^1 + V_{\text{H3Л}} \cdot H_{\text{Bp}}^2}{8,2 \cdot 100} = \frac{2542 \cdot 2,2 + 1601 * 2,6}{820} = 11,87 = 12$$

H1Bp = 2.2 - the rate of time of the mechanism during operation will sweep (mash-hour). (ENiR 2, vol. 1, pp. 40-41).

 $H_{2Bp} = 2.6$  - the rate of time of the mechanism when loading soil into vehicles. (ENIR 2, Issue 1, pp. 40-41).

4. Determination of capital specific investment for the development of 1 m3 of soil (tg / m3)  $\,$ 

$$K_{yg} = \frac{1,07 \cdot C_{up}}{\Pi_{CM,BMP} \cdot t_{rog}} = \frac{1,07 \cdot 23470}{345,25 \cdot 300} = 0,242 \text{ Tr}/\text{M}^3 \text{ [6, ctp. 43]}$$

5. Determination of reduced costs for the development of 1 m3 of soil for this type of excavator

 $\Pi_{\rm g} = C + E_{\rm h} \cdot K_{\rm yg} = 100, 1+0, 15 \cdot 0, 242 = 100, 136$  тг/м3 [6, стр. 43]

here  $E_{\mu}$  - is normal. coefficient of capital efficiency. attachment-0.15

Choosing from two excavators, we rely on a lower present cost. Therefore, we take the excavator EO-4121A.

Determining the number of dump trucks

The role of completing machine mechanisms for the removal of excess soil and the provision of joint work with an excavator we take dump trucks. The carrying capacity and make of machines is assigned depending on the volume of the excavator and the distance of soil transportation.

We select the MAZ-525 dump truck

The volume of soil in a dense body in the bucket of an excavator

$$V_{\rm rp} = \frac{V_{\rm KOB} \cdot K_{\rm HAII}}{K_{\rm np} + 1}$$
(3.16)

$$T_{\rm p} = \frac{1 \cdot 1,2}{0.27 + 1} = \frac{1,2}{1.27} = 0,9449 \text{ m}^3$$

where  $V_{\text{KOB}}$ - accepted bucket volume

 $K_{HAII}$ - bucket filling ratio:

 $K_{IID}$  - coefficient of primary loosening

for a direct shovel - from 1-1.25

$$V_{\rm rp} = \frac{V_{\rm KOB} \cdot K_{\rm Haff}}{K_{\rm frp} + 1} \tag{3.16}$$

2. We calculate the mass of soil in the bucket of the excavator

$$Q = V \Gamma p \cdot \rho_{rp} \tag{3.17}$$

Q =0,9449.1,85=1,75 T [6, cTp. 45]  

$$\rho_{rp}$$
=1,85 T/M<sup>3</sup>- cp. soil density

3. Determination of the number of buckets of soil when loading. to the dump truck

 $n = \frac{\Pi}{\rho}$ (3.18)**1** n = <u>25</u> = 14 шт [6, стр. 45] 4. Disassemble the volume of soil for loading into a dump truck  $V = V_{rp} \cdot n$ (3.19)V =0,9449·14=13,229 м<sup>3</sup> [6, стр. 45] 1. Determine the duration of one cycle of the truck  $T_{\rm u} = t_{\rm u} + \frac{60 \cdot L}{V_{\rm u}} + t_{\rm p} + \frac{60 \cdot L}{V_{\rm u}} + t_m (3.20)$ Т<sub>ц</sub> = 17,44 +  $\frac{60 \cdot 7}{18}$  + 1,5 +  $\frac{60 \cdot 7}{30}$  + 2 = 63,77 мин [6, стр. 45] Where L is the distance of soil transportation  $T_{II}$ - continue loading the soil tp - time of unloading of soil (1-2 min) tm-time for maneuvering - from 2-3 min  $V_r$ - Wed truck dump speed in load. status  $V_{r} = 18 \text{ km} / \text{h}$  $V_{\Pi}$  -from 25-30 km / h  $t_{\Pi} = \frac{V \cdot H_{BP}^2 \cdot 60}{100} = \frac{13,23 \cdot 2,2 \cdot 60}{100} = 17,44$  мин [6, стр. 46] 2. Determine the need. number of dump trucks  $N = \frac{T_{II}}{t_{II}}$ (3.21)

$$N = \frac{63,77}{17,44} = 3,65 \approx 4 \text{ mt} [6, \text{ctp. 46}]$$

Selection of soil compaction machines

Loam refers to bound soils, therefore, as a method of compaction of the soil, we choose compaction by rolling. We choose the DU-31A skating rink - self-propelled, the width of the sealing strip is 2.2 m. The thickness of the rolled layer is 25 cm.

Calculation of operating parameters of sinking

For the excavator EO-4121 nab. Cutting radius is 7.25 m

For the pit, they took frontal driving with movement in a straight line, with onesided loading of soil into the transport mechanism.

Excavator moving step lp = 4.8m

1. We determine naib. Width of 1st frontal penetration on top

Bn = 2 \* b = 2 $\sqrt{(0.9 * \text{Rmax})}$  2-Ln = 2 $\sqrt{(0.9 * 7.25)}$  2- 4.82 = 9.57 m (3.22)

2. We determine naib. width of the first penetration at the excavator parking level

Bn = 2 \* b1 = 2 \* 0.9 \* 7.2 = 12.96 m (3.23)

We calculate the width of the 2nd side penetration

B = B1 + B = 4.3 + 6.48 = 10.78 m (3.24)

				V works		Note or calculation
Name						Tormula
				Ед. изм	amount	
The device	e of m	onolit	hic			
structures						
For foundation	ation					
Formwork				$1 \text{ m}^2$	384	(a+b)*2* h
Reinforcin	g wor	ks		1т	3,686	$0,04*2.4*V_b$
Concrete la	aying			1 m <sup>3</sup>	38,4	(a*b*h)
Concrete C	Care			$1 \text{ m}^2$	284	A*b
Stripping				1 m <sup>2</sup>	384	

## Table 3.3 - a sheet of the volume of work on the construction of foundations

## 3.4 The aboveground part. Scoping

1) Formwork:

Large-panel formwork:

L \* h-Sok-Sdv. (3.25)

Floor slabs:

S = L \* B = 34.5 \* 22 = 2277 m ^ 2 (3.26)

Small panel formwork:

$$[[S = 0.8 * 2 * (34.5 + 22) = 90.4 m]]^{2}$$

Columns:

$$[S = 24 * 0.4 * 4 * 12 = 460.8 m]^{2}$$

## TOTAL: 551.2 m ^ 2

**2**) Reinforcing works Installation of reinforcing meshes of the framework of ceilings and coatings of 12A500C.

Size 1 grid 6 m ^ 2. Plates are reinforced above and below.

n = 2277 \* 3 \* 2/6 = 2277 pcs.

Installation of reinforcing bars.

 $\rho = m / V \rightarrow m = p * V$ m = 0.14 \* 197.9 = 27.7 t

$$m_(arm.) = 27.7 t$$

First, we determine the mass of concrete, 3-5% is reinforcing bars.

**3**) Formwork:

Formwork dismantling:

Large-panel formwork 2277 m<sup>2</sup>

Small-panel formwork 551.2 m<sup>2</sup>

TOTAL: 2828.2 m ^ 2

That blitz and 3.4 - Bill of Quantities above-ground parts of the building

Type of work	Volume
Large-panel formwork м <sup>2</sup>	2277
Small-panel formwork, м <sup>2</sup>	551,2
Mesh reinforcement, pcs	2277
Reinforcement with rods, T	27,7
Concrete laying, м <sup>3</sup>	653,28
Concrete maintenance, 100 M <sup>2</sup>	22,77
Formwork, M <sup>2</sup>	2828,2

# **3.5 Routing for the installation of vertical monolithic reinforced concrete structures**

The technological map for the construction of horizontal monolithic reinforced concrete structures was developed in accordance with the requirements of current regulatory technical documents (NTD).

The routing is designed to provide construction with rational solutions for the organization, technology and mechanization of construction work.

In the technological map, the device of horizontal monolithic reinforced concrete structures is considered. The routing contains the following sections:

•application area;

•Normative references;

• Characteristics of the main materials used;

• Geodetic breakdown of structures;

- Organization and technology of work;
- need for material and technical resources;
- Requirements for the quality of work;
- Safety and labor protection.

This routing considers the construction of vertical monolithic reinforced concrete structures. Vertical monolithic reinforced concrete structures include:

- Columns;
- Monolithic walls;
- Stiffness diaphragms; 1 9 3 4
- Elevator shafts.

In the technological map (hereinafter referred to as the technical map) formwork, reinforcing work, concreting and concrete care are considered. The task list provides for the installation of monolithic reinforced concrete structures using large-panel combined formwork of the GAMMA KASKAD and GAMMA KASKAD 330 series.

The technical data sheet was developed for the construction project "Multifunctional residential complex with built-in, built-in attached buildings, social, cultural, domestic, recreational, shopping and entertainment, administrative facilities, a hotel, a kindergarten, business centers, parking and park areas, located in "semey, at the intersection of streets with the design names E-10, E-305 and E-306.

This task list considers the installation of vertical monolithic structures in compliance with the following conditions of work:

• The concrete mix to the place of laying is served by a crane in tubs;

• Installation of reinforcing frames is carried out by spatial frames previously assembled on the reinforcing section;

• Illumination of workplaces must comply with the requirements of GOST 12.1.046.

Organization and conduct of construction work, the sequence of work should be carried out in strict accordance with the requirements of the technical documentation, the project of works (PPR) and this flow chart.

Geodetic breakdown of structures

Concrete work begins with a preliminary breakdown of the structure being constructed. The breakdown includes the designation of the axes passing near the structure. The axes are broken down by the surveyor of the construction site using surveying instruments. The breakdown is carried out directly at the intersection of the axes or at a conditional mark from it by the following methods:

• driving a dowel onto the surface of a concrete structure;

• Application by paint, pencil or marker on concrete.

From the axes, a more detailed breakdown of the perimeter of concreting of the structures under construction is made. This is done by the following methods:

• tensioning the nylon cord around the perimeter of the structure;

• By directly drawing the edges of structures with paint or a pencil.

The accuracy of the work when creating the internal layout network of the building should be taken in accordance with GOST 21779, based on the required accuracy of the geometric parameters of its structures. The choice of methods and means of measurement should be carried out in accordance with GOST 26433.0.

Immediately before performing the alignment work, it is necessary to check the position of the signs of the alignment network of the building (structure) by repeated measurements of the network elements.

Center axes, mounting (approximate) risks should be applied from the signs of the external or internal center networks of the building (structure).

The correctness of the breakdown work should be checked by laying control geodetic moves (in directions that do not coincide with those taken during the breakdown) with an accuracy not lower than during the breakdown.

The transfer of the points of the planned internal layout network of the building from the source to the installation horizon should be performed by the methods of inclined or vertical design (projection), depending on the height of the building (structure) and its design features.

To transfer the coordinates of geodetic points to mounting horizons by vertical design, elevator shafts and technological or special holes in ceilings of at least 15x15 cm in size, provided for by the working drawings, should be used.

High-altitude breakdown of the position of structures, as well as transferring marks from the initial horizon to the mounting horizon, as a rule, should be performed by the method of geometric leveling or by another method that ensures the corresponding accuracy from the benchmarks of the building's grid network. The number of benchmarks from which marks are transferred must be at least two.

As a mark of the installation horizon, as a rule, the average value of the values of the transferred marks is taken.

When transferring individual parts of a building from one building and installation organization to another, the signs necessary for performing subsequent geodetic work that fix the axes, marks, landmarks and materials of executive surveys must be transferred according to the act in accordance with Appendix 8 of SNiP RK 1.03-26-2004.

Organization and technology of work

The organization of the production of works on the installation of vertical monolithic reinforced concrete structures must be carried out in accordance with the requirements of design documentation, SN RK 1.03-00-2011 \*, PPR and this flow chart.

The location at the workplace of equipment and inventory is planned in such a way that there are no cramped working conditions, unnecessary time spent on walking and searching for tools and equipment.

The number of tools and fixtures at the workplace should be minimally necessary, ensuring uninterrupted operation during the shift with the least amount of time to obtain and replace them.

The structure of vertical monolithic structures (columns, stiffness diaphragms, walls) includes the following sequentially performed works:

- Geodetic breakdown;
- Assembly of reinforcing cages at the on-site reinforcing shop;
- Installation of assembled reinforcing cages;
- Installation of formwork;
- concreting of structures;
- Demolition;
- Concrete care.
- Reinforcing technology

Upon receipt of packages with fittings to the object, tags are checked with an indication of the diameter, grade of steel, bar lengths for compliance with those specified in the project.

The reinforcing rods that arrived at the construction site should be stacked on shelves in closed warehouses or under a canopy sorted by grades, diameters, lengths, and the grids should be rolled up in vertical position. The construction of a makeshift canopy is allowed, with the permission of the BiOT engineer and the superintendent. On each stack of reinforcing bars, tags are indicated indicating the class and diameter of the reinforcement. Lightweight reinforcement comes in bays. Flat nets and frames should lie on pads and pads in stacks in the area of operation of the tower crane. The height of the stack should not exceed 1.5 m. Stacks with reinforcement must be stored under a canopy or covered with waterproof material.

![](_page_30_Figure_12.jpeg)

Figure 3.1. - Reinforcement storage schemes are shown in

Selective trimming from each batch of reinforcement received at the facility is sent to the laboratory to implement the input quality of the material.

Prior to commencement of work, it is necessary to deliver vertical and horizontal clamps for fittings to the construction site Installation of reinforcement for vertical structures

Prior to the installation of the reinforcement of columns and walls, the following work must be done:

• risks of alignment axes are plotted;

• the fittings are cleaned of rust;

• tools, fixtures and equipment delivered to the workplace.

Wall reinforcement can be done before formwork is installed.

Reinforcement is made according to the working draft in the following order:

• production of reinforcing cages on the reinforcing section (workshop);

• slinging of reinforcing cages;

• installation of the frame in the design position, temporary fastening, installation of supports;

• fixing the frame to the outlets with knitting wire;

• cleaning the surface of the weld concrete of the floor slab with the future column with a wire brush;

• installation of clamps in the areas of docking of the working rods of the frame;

- installation with fixing embedded parts;
- installation of latches of a protective layer;

At the reinforcing section (reinforcing workshop), reinforcing frames and grids of vertical structures are manufactured according to the working drawings. The rebar

workshop is located under a covered .

![](_page_31_Figure_17.jpeg)

Figure 3.2 - the Scheme of the organization of jobs on the reinforcement section

The reinforcing frames and individual rods assembled in bags are sent to a temporary storage warehouse, from where they are supplied by a crane to the installation site.

The process of production of reinforcing products in reinforcing sections consists of procurement and assembly operations. Reinforcing sections should be located in the area of operation of the tower crane. Procurement of reinforcing products from heavy reinforcement consists of the following operations:

- editing of fittings;
- rust removal and cleaning of contact surfaces with a metal brush;
- cutting on rods of a given length;
- bending according to specification.

Assembly operations boil down to connecting grids and frames with a knitting wire, enlarging the assembly of flat frames into spatial blocks. Assembly operations are carried out at the stand for the assembly of reinforcement cages (Figure 6.3). The cutting of bar reinforcement is carried out using automatic machines for cutting reinforcement, the bending of reinforcing bars is performed on mechanical and manual bending machines.

Installation of reinforcing cages is carried out using a tower crane. To raise the reinforcing cage, use ring slings, traverses. Raise the frames only with the help of a traverse. The slinging schemes of reinforcing cages are given in Figure 6.4.

The joining of the frames vertically, as well as the spatial frames horizontally, is provided by knitting wire in a checkerboard pattern.

Annealed knitting wire with a diameter of 0.8 - 1.0 mm, cut into pieces with a length of 400 mm, is used for knitting reinforcement.

Concrete production technology

All concrete work is carried out in accordance with the working drawings in compliance with the requirements of SNiP RK 5.01-37-2005 "Bearing and enclosing structures", SN RK 1.03-00-2011 \* "Construction production. Organization of construction of enterprises, buildings and structures."

The flow chart shows the concrete production scheme, as well as technological schemes and processes.

Before laying concrete mix, the following work must be done:

• checked the presence of fixatives, providing the required thickness of the protective layer of concrete;

- formwork, reinforcement adopted according to the act;
- the releases of working reinforcement from adhered concrete are cleaned;
- prepared working seam concreting;
- An incoming quality control of the concrete mixture was performed.

Delivery to the facility of concrete mix is provided by concrete mixers. Concrete mixture is supplied to the place of concreting:

• tubs (bunkers) using tower or self-propelled cranes (in vertical structures);

• concrete pumps (in horizontal structures up to);

When the outdoor temperature is below -10 ° C, immediately before concreting densely reinforced structures with reinforcement of the frame with a diameter of more than 24 mm, it is necessary to heat the reinforcing frame in the formwork block.

Releases of reinforced concrete structures must be covered or insulated to a height (length) of at least 0.5 m.

The process of preparing a working seam in the contact zone of the "old" concrete of the floor slab and the "fresh" concrete of the concrete column is carried out by

cleaning the surface of old concrete slabs (before mounting the reinforcing cage) from the carbonate film with a metal brush, or with a high pressure compressor (7 bar);

At air temperatures below -15 ° C, it is recommended to heat the concrete of the working joint (immediately before the first portion of the concrete mixture is fed) through a special window in the lower part of the formwork using warm air from the air heater.

During the incoming quality control of the concrete mix, you should especially follow the concrete passport data (H / C compliance = 0.5, i.e. no more than 0.55) and the process of adding 0.2-0 superplasticizer to the site before unloading the mixture 4% by weight of cement.

When the concrete mixture is fed into the casing column block by a concrete pump equipped with a manipulator in winter conditions, it is necessary to perform additional maintenance operations on the mechanism and concrete pipelines.

General requirements for the installation of concrete pipelines:

• vertical or inclined sections of concrete should be located no closer than 7-8 m from a stationary or mobile concrete pump;

• avoid sharp turns, especially the use of elbows with an angle of 90 ° C.

Features of the operation of the concrete pump and concrete pipelines in winter conditions:

• at an outdoor temperature of -15  $^{\circ}$  C, it is allowed to use a concrete pump and concrete pipelines in the usual (summer) version, but subject to the supply of hot concrete mix (30-35  $^{\circ}$  C) or a mixture with antifrosty additives;

• at temperatures below -15  $^{\circ}$  C, it is necessary to equip the receiving hopper of the concrete pump with a warmed lid, to insulate the concrete ducts with a roll insulation of thicknesses. 15 mm;

• before supplying the concrete mixture with a concrete pump, pour hot water into the washing tank of the concrete pump;

• start the hydraulic system of the concrete pump idling at minimum engine speed and, while maintaining this mode of operation of the hydraulic pump for 10-15 minutes, heat the oil in the hydraulic drive of the pump;

• warm up the hopper, transport cylinders and concrete pump of the concrete pump with hot water (+ 40-50  $^{\circ}$  C);

• feed into the hopper a starting solution with a temperature of 30-40 ° C and carry out 3-4 cycles of pumping and suction with a working motive screw;

After the two-stage heating of the concrete pump of the concrete pipelines is completed, it is possible to start pumping the concrete mixture, the temperature of which should not be lower than + 20 ° C, in the absence of anti-frost additives in the mixture.

While waiting for the concrete mixer, close the concrete pump hopper with insulated lid.

In case of forced interruptions in the supply of concrete mixture, the mixture inside the concrete pipeline must circulate in a closed system (recirculating pumping mode), while constantly measuring the temperature of the mixture in the receiving hopper, which should not be lower than  $+ 10 \degree$  C. If the temperature of the concrete mixture drops below  $+ 10 \degree$  C, the mixture must be removed from the concrete pipe and the entire system should be washed and cleaned. Use hot water with a temperature of at least  $+ 30 \degree$  C to flush concrete pipelines, hopper and transport cylinders. The water remaining in the flushing and water tanks must be drained, and the accumulation of water in the transport cylinders, hopper and concrete conduit must be removed using compressed air supplied from the concrete pump compressor.

#### 3.6 Health and safety

#### **3.6.1 Safety measures**

During the production of earthworks and other works, in which it is necessary to provide for the placement of jobs in excavations and trenches, it is necessary to take into account measures under the joint venture of the Republic of Kazakhstan 1.03-106-2012 48 in order to avoid the effects of dangerous and harmful production factors on workers. These include:

- rock caving;

- falling objects;

- movements of machines and their working mechanisms, as well as objects rearranged by them;

- finding a workplace near a vertical drop of 1.3 m or more;

- high voltage in the electric circuit, the closure of which is possible when current flows through the human body.

If the abovementioned negative factors take place, then the safety of earthworks should be ensured, providing for the implementation of labor protection decisions that are contained in the organizational and technological documentation (PIC, PPR, etc.)

- taking into account the impact of machinery and soil, to ensure the safe steepness of the slopes of the pits, if they are not fixed;

- choose, using which design, the walls of pits and trenches should be fixed;

- Choose the types of machines used for earthworks and their location;

- taking into account seasonal changes, provide for additional measures that contribute to control and ensure the stability of slopes;

- Provide the location of the stairs for the descent of workers to workplaces, as well as select the type and location of the fences of trenches and pits.

In cases where the soil is developed by a single-bucket excavator, the formation of "peaks" from the soil must be prevented. To do this, properly determine the height of the face.

During operation, the excavator is not allowed to find workers near the excavator in a radius of plus five meters, as well as perform other work near the face.

When storing cement, the following rules should be followed:

- Cement should be stored in closed containers, such as silos, bins, etc. At the same time, measures must be taken to prevent spraying during loading and unloading. The loading holes must be kept closed with protective grilles with locked hatches.

Based on the requirements of GOST 23120 and GOST 12.2.062, appropriate ladders, transitional bridges and ladders should be used when moving workers between workstations

Prefabricated formwork intended for walls and crossbars should be provided with a width of 80 cm or more, using fences.

The formwork used for floors should be fenced around the perimeter. In this case, you must ensure that all openings in the working floor are closed. If, according to the technology, the holes should remain open, then they must be tightened with a wire mesh.

Moving between workstations is allowed only on decks with a width of 60 cm or more. They, in turn, are stacked on a reinforcing frame.

During the execution of finishing work, it is necessary to provide measures to prevent the exposure of workers to hazardous and harmful production factors, which include:

- a high degree of dust or gas contamination in the working area;

- finding a workplace near a vertical drop of 1.3 m or more;

- pointed edges of structures and materials for decoration, as well as burrs on these surfaces;

- poor lighting of the working area.

If the above-mentioned negative factors take place, then it is necessary to ensure the safety of finishing work, providing for the implementation of labor protection decisions that are contained in the organizational and technological documentation (PIC, PPR, etc.):

- methods and means of supplying materials to the area of the working area;

- the organization of working areas, providing them with the necessary devices of pre-conditioning and other means of mechanization required for the performance of work;
- when using compositions that include harmful and flammable substances, measures must be taken to organize ventilation and fire safety.

### **3.6.2** Labor protection

The process of erection and installation of both load-bearing and enclosing structures should occur subject to the availability of a project for the organization of work and the application of the required safety rules specified in SP RK 1.03-106, GOST 26887.

For coordinated control of the ascent and descent of workers during the installation of load-bearing structures, they must be provided with special devices for this.

During some operations, a large amount of dust particles is emitted into the atmosphere. To reduce this factor, dust collection and dust cleaning plants should be used.

Organization of wastewater treatment to reduce soil pollution is a prerequisite during the construction and installation of structures In order to maintain environmental protection, measures must be taken to maximize the use of industrial waste in circulation

The use of an automated system during concrete work is an essential condition for saving natural resources. This contributes to the management of material costs, which in turn affects the accuracy of the dosage and loss of raw materials are minimized.

During the performance of work related to the installation of load-bearing and enclosing structures, quality control should be organized for the raw materials used, ready-made structures in order to minimize resource consumption while maintaining the necessary properties and quality indicators of products and structures



# 4 Economic part

Estimated cost - the sum of all cash costs necessary for the implementation of construction on project materials.

The estimated cost is the basis for the dimensional determination of capital investments, financing the construction process, creating contract prices for construction products, settlements for contract work (construction and others).

In the thesis reflects the following types of documentation estimates:

- Local estimate - the primary document in the estimate, which is compiled on the basis of the volumes and costs of the projected building. The local estimate of the diploma project is given in Appendix 3.

- A summary of the volume of construction and the cost of work, reflecting the cash costs for the sections of the estimated calculation. Given below.

- Resource estimates. It is given in Appendix 3.

- Bill of quantities

Estimation was made using the resource method of determining the value.

#### Table 4.1 - the cost of construction

Сметный расчет стоимости строительства

							Зеленый к	вартал, Ф	asa 2						
							(наименов	ание стро	ойки)						
Coct	гавлен в текуш	их 1	ценах г	ю состоя	нию на	2020г.				τ					
	№ смет и								Сметная	сто имо	сть,	тысячи	те	нге	
N₂	расчетов,			Har	менова	ние гла	AB,	строит	ельно-	обору	дова	ания,		прочих	Bcero,
п/п	иные			объект	тов, раб	бот и за	прат	монта	KH HX	ме	бели	и		затрат	тысячи тенге
	документы							paõ	от	ИНЕ	ента	ря		-	
1	2				3			4			5			6	7
			Глава	2. Осно	вные о	бъект	ы стронтельс	гва							
1	02-001		Школ	а особен	ных дет	ей		300	190,580						300 190,580
						Ито	го по главе 2	300	190,580						300 190,580
					Ит	ого по	главам 1 - 7	300	190,580						300 190,580
					Ит	ого по	главам 1 - 9	300	190,580						300 190,580
			Итого	сметная	я стоим	ость		300	190,580						300 190,580
2	Кодекс РК от		Налог	на добан	вленнук	о стоим	юсть (НДС)							36 022,870	36 022,870
	10.12.2008 №		- 12 %												
	99-IV, ст.268														
			Bcero	по смет	ному ра	счёту		300	190,580					36 022,870	336 213,450

Local and Resource estimates are given in Appendix D and G

### CONCLUSION

Based on the given assignment, a graduation project was carried out on the topic of a multifunctional residential complex with built-in premises, social, cultural, domestic, recreational, shopping and entertainment, administrative facilities, a hotel, a kindergarten, business centers, parking and park areas, located at: 'semey

In the architectural and constructive part of the diploma, space-planning as well as structural solutions were considered, geological and climatic conditions were presented and reviewed, the compositions and methods of work, and also the materials necessary for the construction and decoration of the complex were clarified. The heat engineering calculation was carried out in accordance with the applicable standards and conditions of the building construction site.

In the Structural part, work was performed in the Lira SAPR 2016R1 program where sections and materials were selected, as well as the efforts in the building were shown. Then, based on these data, the slab was calculated. The calculation of the slab is made according to modern norms and rules. The design of these elements using the fittings selected according to the results of calculations was carried out, its required quantity was calculated.

In the section of technology and organization of construction production, work related to the underground part of the building was calculated - earthworks and concrete, appropriate and cost-effective machine mechanisms were selected, a calculation was made, based on which a schedule was developed.

The economic performance of the building was calculated using the RK Estimate software package, which greatly simplifies this process. The economic side of construction was reflected in local, resource and summary estimates.

In the section of life safety and labor protection, the necessary conditions and rules for conducting construction work, as well as ways to reduce the negative impact of work on the environment are considered

# LIST OF USED LITERATURE

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6 Dzhumagaliev T.K., Kalpenova Z.D. The technology of construction of the underground part of buildings and structures. The task and guidelines for the implementation of the course project in the discipline "Technology of building production-1" for full-time and part-time students of specialties 5B072900 - "Construction" and 5B042000 - "Architecture". - Almaty: KazGASA, 2013 - 45 p.

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9 Technology of construction production: a manual for students of specialties 1-70 02 01 "Industrial and civil construction", 1-70 02 02 "Expertise and property management" specialties 1-27 01 01-17 "Economics and organization of production (construction)" / S.N. Leonovich, V.N. Chernoivan. - Minks: BNTU, 2015 .-- 505 s.

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11 CH RK 1.03-05-2011 "Labor protection and safety in construction."

12 CH RK 3.02-07.2014 "Public buildings and structures."

13 SP RK 3.01-101-2013 "Urban planning. Planning and development of urban and rural settlements."

14 SN RK 2.02-01-2014 "Fire safety of buildings and structures."

15 SN RK 2.04-02-2011 "Protection against noise".

16 CH RK 2.04-01-2011 "Natural and artificial lighting."

17 SP RK 5.01-102-2013 "Foundations of buildings and structures".

18 SN RK 3.01-01-2013 "Urban planning. Planning and development of urban and rural settlements."

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### Appendix A

The calculation was performed by the LIRA-SAPR 2016 R5 (non-commercial) software package. The calculation is based on the finite element method

in movements. The main unknowns are taken

the following node movements: X linear along the x axis Y linear along the y axis Z linear along the Z axis UX angular around the X axis UY angular around the y axis UZ angular around the Z axis In the PC "LIRA-SAPR 2016 R5 (non-profit)" the provisions are implemented the following regulatory and regulatory documents: SP 14.13330 2011. Construction in seismic areas. Updated edition of SNiP II-7-81 \*. SP 16.13330 2011. Steel structures. Updated edition of SNiP II-23-81 \*. SP 20.13330 2011. Loads and impacts. Updated edition of SNiP 2.01.07-85 \*. SP 22.13330 2011. Foundations of buildings and structures. Updated edition of SNiP 2.02.01-83 \*. SP 24.13330 2011. Pile foundations. Updated edition of SNiP 2.02.03-85. SP 35.13330 2011. Bridges and pipes. Updated edition of SNiP 2.05.03-84.

SP 63.13330.2012. Concrete and reinforced concrete structures. The main provisions.

Updated edition of SNiP 52-01-2003.

- SNiP 2.01.07–85 \*. Loads and impacts.
- SNiP 2.03.01–84 \*. Concrete and reinforced concrete structures.
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- SNiP 2.02.01-83 \*. Foundations of buildings and structures.
- SNiP II 21–75. Concrete and reinforced concrete structures.
- SNiP 2.05.03-84 \*. Bridges and pipes.
- SP 50-101-2004. Code of rules for design and construction. Design

and arrangement of foundations and foundations of buildings and structures.

MGSN 4.19-05. Moscow city building codes. Multifunctional

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- SNiP 52–01–2003. Concrete and reinforced concrete structures.
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Gosatomnadzor of Russia.

- DBN B.2.3-14: 2006. Transport facilities. Bridges and pipes. Design Standards.
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- DBN B.1.1-12: 2006. Construction in seismic regions of Ukraine.
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DSTU 3760: 2006. Reinforcing steel for reinforced concrete structures.

SNRA II-2.02-94. Earthquake-resistant construction. Armenia.
KMK 2.01.03-96 \*. Construction in seismic areas. Uzbekistan
SNT 2.01.08-99 \*. Construction in seismic areas. Turkmenistan.
PN 01.0.1-09. Construction in seismic areas. Georgia.
AzDTN 2.3-1-2010. Construction in seismic areas. Azerbaijan.
SNiP RK 2.03-30-2006. Construction in seismic areas. Kazakhstan.
ISS Thu 07/22/2007. Earthquake-resistant construction. Tajikistan.
The types of finite elements used are indicated in document 1.
In this document, except for the node numbers related to
to the existing element, stiffness type numbers are also indicated.
The following types of elements are included in the design scheme:

Type 10. Universal spatial core FE.

Type 41. Universal rectangular CE shell. Coordinates of nodes and loads given in expanded documents 4,6,7 described in the right Cartesian system coordinates.

The calculation is made for the following downloads:

load 1 - static load

load 2 - static load

load 3 - static load

boot 4 - static boot

load 5 - static load

load 6 - static load

Design combinations of forces for the rods are selected criterion of extreme normal and shear stresses

in the peripheral zones of the section.

Design stress combinations for plate elements are selected according to the criterion of extreme stresses taking into account the direction of the main sites.

When choosing design combinations of efforts,

The following download characteristics

load 1 - static load

This load is considered as a constant load.

load 2 - static load

This load is considered as a constant load.

load 3 - static load

This load is considered as a constant load.

boot 4 - static boot

This load is considered as a long-term load.

load 5 - static load

This load is considered as short-term load.

load 6 - static load

This load is considered as short-termload 5 - static load

load 6 - static load

Design combinations of forces for the rods are selected

criterion of extreme normal and shear stresses

in the peripheral zones of the section.

Design stress combinations for plate

elements are selected according to the criterion of extreme stresses

taking into account the direction of the main sites.

When choosing design combinations of efforts,

The following download characteristics:

load 1 - static load

This load is considered as a constant load.

load 2 - static load

This load is considered as a constant load.

load 3 - static load

This load is considered as a constant load.

boot 4 - static boot

This load is counted as a long-term load.

load 5 - static load

This load is considered as short-term load.

load 6 - static load

This load is considered as short-term load.

Account results are divided into the following sections:

Section 1. The protocol of the processor.

Section 2. Initial data.

Section 3. Diagnostic messages.

Section 5. Movement of nodes.

Section 6. Forces (stresses) in the elements.

Section 7. Reactions in nodes.

Section 8. Design Combinations of Force (DCS).

Section 5 prints the tabulations in tabular form

nodes of the calculated task. Dimension of movements indicated

in the header of the table.

The first column contains the load number and indexing displacements.

In the remaining columns, the numbers of nodes in ascending order and values of displacements corresponding to them.

Linear displacements are considered positive if they directed along the coordinate axes. Positive angular movements correspond to counterclockwise rotation when viewed from the end of the corresponding axis.

Displacements have the following indexation:

X linear along the x axis
Y linear along the y axis
Z linear along the Z axis
UX angular around the X axis
UY angular around the y axis
UZ angular around the Z axis
Section 6 prints out the table in tabular form.
elements of the calculated task. Dimension of efforts indicated
n the header of the table.
The first column indicates the type of CE from the library finite elements, load number and indexing efforts.
The following columns indicate:
n the first line of the header - the number of the element and the number of the section n this element, for which efforts are printed;
The second line contains the numbers of the first two nodes.
n section 8, the calculatedbcombination of efforts (DCS) in the elements for each section and additional information on combinations of efforts.
The following DCS groups are calculated:
Group A1 - includes only those downloads that have a duration
actions; this group includes permanent, long-term and short-term
downloads; types of downloads - 0, 1, 2.

- Group B1 includes all specified downloads, regardless of duration except seismic and other special.
- Group C1 includes group B1 plus seismic loading.
- Group D1 includes group B1 plus special (non-seismic) loading.
- Group A2 includes only constant and long loads;

types of downloads - 0, 1.

- Group B2 includes permanent, long and short-term downloads (except
- instant); types of downloads 0, 1, 2.
- Group C2 includes all specified downloads, regardless of the duration of the action except seismic and other special.
- Group D2 includes group C2 plus seismic loading.

The calculated combinations form 4 result tables:

- Table 1 DCS calculated, calculated by the calculated values of efforts.
- Table 2 DCS estimated long-term obtained by multiplying the calculated effort on appropriate duration factors.
- Table 3 regulatory DCS, obtained by dividing the estimated effort by relevant load safety factors.
- Table 4 DCS regulatory long-term obtained by multiplicationregulatory efforts at appropriate duration factors.

The headings of the DCS tables contain the following indices:

- ELM element number in the circuit;
- NS number of the calculated cross-section in the element (all FE except the rod have one design section);
- CRT the number of criteria by which this combination of efforts in accordance with the type of FE;

ST - column number of the combination coefficients from the DCS source data table;

KS - a sign of the presence in the combinations of crane (K) and / or seismic

(C) downloads;

G is the index of the internal group - A1, B1, C1, D1, A2, B2, C2, D2.

The following are the identifiers of forces / stresses in accordance with the type of FE,

and then a list of the download numbers that made up the current combination.

Alternating loading, included in the DCS with the opposite sign

marked with a '-'.

Tables of results for unified DCSs are formed for each

design options with the option number.

The headings of the unified DCS tables contain the following indices:

PE - sign of membership of the element;

ELM - serial number of an element in a circuit or in a superelement;

NS - number of the calculated cross-section in the element (all FE except the rod have one design section);

KPT - criterion number in accordance with the type of FE;

ST - column number of the combination coefficients from the DCS source data table;

KS - a sign of the presence in the combinations of crane (K) and / or seismic

(C) Downloads;

G is the index of the internal group - A1, B1, C1, D1, A2, B2, C2, D2.

Indexing and rules of signs of efforts in finite elements

Type 10. Universal spatial core FE.

The finite element perceives the following types of efforts:

N axial force; positive sign resists stretching.

MK torque about the axis X1, a positive sign corresponds to the action of the moment counterclockwise when viewed from the end of the axis

X1, to a section belonging to the end of the rod.MY bending moment about axis Y1 positive sign corresponds to action torque counterclockwise when viewed from the end of the axis Y1, to the section belonging to the end of the reaping.

MZ bending moment about the axis Z1; a positive sign corresponds to the action of counterclockwise when viewed from tsa axis Z1, to a section belonging to the end of the rod.

QY cutting force along the Y1 axis; put- The solid sign matches the direction

forces with the Y1 axis for a section belonging to the end the rod.

QZ cutting force along the Z1 axis; put- The solid sign matches the direction forces with the Z1 axis for a section belonging to the end the rod.

Type 41. Universal rectangular CE shell.

The finite element perceives the following types of efforts, stresses and reactions: NX normal stress along the X1 axis; a positive sign corresponds to a stretch.

NY normal stress along the Y1 axis; a positive sign corresponds to a stretch.

NZ normal stress along the Z1 axis (for the case flat deformation); positive sign resists stretching.

TXY shear stress, parallel to the X1 axis and lying in the plane,

parallel X10Z1; accepted as positive direction coinciding with the direction of the X1 axis,

if NY is aligned with the Y1 axis.

MX moment in force on a section orthogonal to the axis X1; positive sign corresponds to the stretching of the lower fiber (relative axis Z1).

MY moment in force on a section orthogonal to the axis Y1; positive sign corresponds to the stretching of the lower fiber (relative axis Z1).

MXY torque; a positive sign corresponds to the curvature of the diagonal -

whether 1-4 directed downward bulge (relatively axis Z1).

QX shear force in a section orthogonal to the axis X1;

a positive sign matches direction of force with the direction of the axis Z1 on that part element in which node 1 is missing.

QY cutting force in a section orthogonal to the axis Y1; positive sign matches direction forces with the direction of the Z1 axis on that part of the element,

in which node 1 is missing.

RZ soil response (when calculating shells

on an elastic base); positive effort

acts in the direction of the Z1 axis (soil is stretched).

Calculation Protocol

Date: 04/05/2020

GenuineIntel Intel (R) Core (TM) i5-8250U CPU @ 1.60GHz 8 threads

Microsoft Windows 10 RUS 64-bit. Build 17763

Available Physical Memory Size = 3921878528

15:44 Control of the source data of the main circuit

Number of nodes = 16107 (of which the number of undeleted = 16107)

Number of elements = 16334 (of which the number of undeleted = 16334)

BASIC DIAGRAM

15:44 Optimization of the order of the unknown

Number of unknowns = 62321

STATIC LOADING CALCULATION

15:44 Formation of the stiffness matrix

15:44 Formation of load vectors

15:44 Decomposition of the stiffness matrix

15:44 Calculation of the unknown

15:44 Decision control

**Results Formation** 

15:44 Formation of the topology

15:44 Formation of displacements

15:44 Calculation and formation of efforts in the elements

15:44 Calculation and formation of reactions in elements

15:44 Calculation and formation of diagrams of efforts in the rods

15:44 Calculation and formation of plots of deflections in the rods Total nodal loads on the main circuit:

Load 1 PX = 0 PY = 0 PZ = 2129.35 PUX = 2.79829e-014 PUY = -4.47826e-014 PUZ = 0 Load 2 PX = 0 PY = 0 PZ = 2073.08 PUX = 1.83731e-014 PUY = -7.1287e-014 PUZ = 0 Load 3 PX = 0 PY = 0 PZ = 68.364 PUX = 3.5307e-016 PUY = -1.82699e-015 PUZ = 0 Load 4 PX = 0 PY = 0 PZ = 1786.86 PUX = 1.84579e-014 PUY = -5.21239e-014 PUZ = 0 Load 5 PX = 0 PY = 0 PZ = 2382.48 PUX = 4.36682e-014 PUY = -8.85493e-014 PUZ = 0 Load 6 PX = 0 PY = 0 PZ = 755.55 PUX = 6.90859e-015 PUY = -2.96797e-014 PUZ = 0 Calculation completed successfully



Figure A.1 - Design scheme





Figure A.4 - Mosaic of movement along the X axis



Figure A.5 - Mosaic of displacement along the Y axis







Figure A.7 - Design. Percentage of reinforcing columns



Figure A.12 - Design. Column

						1	App	endix E									
		ə				Cost i tir	mash. ne	Link	composi	tion	orkers,	Labor	costs	Rate y.e.		Sa y	lary .e.
Name of works	ENiR	Unit of Measur	amount		Rate of time Mechanis m, m / hour	Маш/час	Mash / shift	Profession	category	amount	Norm of time of w h / hour	Days	Days	Cars.	Working	Cars.	Working
2	3	4	5		6	7	8	9 _	10	11	12	13	14	15	16	17	18
Device temporary ogre.	9-2-33	М	420	)	-	-	-	carpent er	3	1	0,25	105	13,12 5	-	0,175	-	73,5
Cut Rast. layer	2-1-5	1000 м <sup>2</sup>	1.74	.6	1,4	2,44	0,3	Driver	6	1	-	-	-	-	1,48		2,58
Excavation																	
With loading in t.s.	2-1-8	100 м <sup>3</sup>	3,02		2,6	7,852	0,98	Driver	Days	Days	-	-	-	-	2,55	7,701	-
To the dump	2-1-8	100 м <sup>3</sup>	15,76	5	2,2	34,67 2	4,33 4	Driver	Days	Days	-	-	-	-	2,17	34,2	-
Manual cleaning of the bottom of the pit	2-1-47	1 м <sup>3</sup>	87,6	5	-		-	Digger	Days	Days	1,3	113,88	14,23 5	-	0,83	-	72,7
The device is equal. layer	2-1-57	1 м <sup>3</sup>	87,6	5	-	-	_	Digger	Days	Days	0,09	7,884	0,98	-	0,053		4,64
Monolithic device (foundation)									Days	Days							

\_\_\_\_\_

Formwork device	1 1 37	$1 m^2$	384				fitter	1	1	0.39	140 76	18 72		0.29		111,3
	4-1-57	I IVI	504				93	3	1	0,39	149,70	10,72	-	0,29	-	6
Reinforcement work	4-1-46	1 т	3,686	-	-	-	Reinfor cer	4 2	1 1	5,6	20,64	2,58	-	4	-	14,74 4
Concrete laying	4-1-49	1 м <sup>3</sup>	38,4	-	-	-	Concret e worker	4 2	1 1	0,22	8,448	1,056	-	0,157	-	6,028
Curing	4-1-54	100 м <sup>2</sup>	2,84	-	-	-	Concret e worker	2	1	0,14	0,3976	0,049	-	0,09	-	0,255 6
Formwork	4-1-37	1 м <sup>2</sup>	384	-	-	-	fitter	3 2	1 1	0,21	80,64	10,08	-	0,141	-	54,14 4
Foundation waterproofing	4-3-185	1 м <sup>2</sup>	56,5	-	-	-	Insulato r	4 3 2	1 1 1	0,41	23,165	2,895 6	-	0,291	-	16,44
backfilling	2-1-34	100 м <sup>3</sup>	15,76	0,62	9,77	1,22	Driver	6	1	-	-	-	0,6 57	-	10,3 5	-
Soil compaction	2-1-31	100 м <sup>3</sup>	52,44	0,41	21,5	2,68	Driver	6	1	-	-	-	0,4 35	-	22,8	-
		•			A	Abovegi	ound part					•			•	
Formwork	4-1-37	1 м <sup>2</sup>	2828,2	-	1	-	fitter	4 3	1 2	0,24	678,76	84,84 6	-	0,175	-	494,9 35
Reinforcement work																
Grid	4-1-44	1 шт.	2277	-	-	-	Concret e worker	4 2	1 3	0,42	956,34	119,5 4	-	0,285	-	648,9 45
Rods	4-1-46	1 т	27,7	-	-	-	Concret e worker	5 2	1 1	10	277	34,62 5	-	7,75	-	214,6 75
Concrete slave.																
Stacking	4-1-49	1 м3	653,28	-	-	-	Concret e worker	4 2	1	1,1	718,6	89,82 6	-	0,787	-	514,1 3
Care	4-1-54	100 м2	22,7	-	-	-	Concret e worker	2	-1	0,14	3,178	0,397	-	0,09	-	2,043



Cus	sto						KazNITU								
					(r	name	of compan								
Арр	proved. / Agr	eed													
Esti	mated const	ruc	tion <mark>c</mark>	ost in	the amo	ount <u>3</u>	36213.450 th	ousand	<u>k</u>						
incl	uding:														
					1	0-	360	)22.87	<u>0</u> tho	usand teng	e				
							5 4								
		_													
"			(refe	erenc	e to the	agree	ement / appr	oval d	ocum	ien					
				-											
	Estimated cost of construction														
	(name of construction site)														
	(name of construction site)														
Cor	npiled at cur	rent	t price	es as c	of 2020.										
	No. of						Сметная сто	оимост	ъ, ты	сячи тенге					
N⁰	estimates		ar	ne of	chapters		constructio	equip	ment	other	Total	,			
p /	and		objec	ts, wo	rk and c	osts	n	furni	ture	cost	thousar	nd			
p	calculations						assembly	an	d		tenge	<u>;</u>			
1	2				3	· · · ·	4	5		6	7				
		Ch	apter	<b>: 2. T</b>	he main	objec	ts of constru	ction		1					
1	02-001	Spe	ecial C	Childre	en Schoo	ol 💦	300190.58				300190	.58			
		Tot	tal Ch	apter	2		300190.58				300190	.58			
		Tot	tal cha	apters	51-7		300190.58				300190	.58			
		Tot	al cha	apters	1 - 9		300190.58				300190	.58			
		Tot	tal est	imate	ed cost		300190.58				300190	.58			
2	Code of the	Val	ue Ac	ded 1	Tax (VAT	) -				36022.87	36022.8	370			
	Republic of	129	%							0					
	Kazakhstan	/													
		Tot	tal Est	imate	ed		300190.58			36022.87	336213	.45			
	Project Man	age	r												

signature (initials, surname)

Chief Project Engineer

signature (initials, surname)

chief

department

(name)

signature (initials, surname)

		Construction Name	<u>Green Qua</u>	arter, sem	<b>19</b>	-1- 34			to the ne determin of cons	Apper ormative lation of th truction ir Kazak	ndix 2 documen ne estima n the Rep hstan	t for the ited cost ublic of
				Loca	l budget	number	02-001-0	001				
					(Local	cost esti	mate)					
					General c	onstruction	n work					
				()	name of v	work and	costs)					
Bas	e:											
Con	npiled at	t current prices as of 2020	).			Nor Machine Materi	Estimate Estimate mative lab s and mec als and eq	ated cost ed salary oor input hanisms uipment	30019058 39343363 34208.75 11546882 19547594	tenge tenge man-h / 16 tenge tenge	54=208,59	h / month
N⁰	Code	Name	Unit	amount	Unit co	st, tenge	То	<u>tal cost, te</u>	nge	Overhead	Total	Labor
П/П	of	work and costs	measurin		total	exploitati	total	machine	materials	, tenge	cost with	costs of
	nomis		g		hagalary	01 including	the colory	operation	aguinman	Estimato	NK allu SP tenge	ion
	e code				working	the salary	working	the salary	t	d profit	or, tenge	workers.
					builders	drivers	builders	drivers	furniture.	tenge		Labor
					o una ons		0 and 0 is		inventory	U		costs of
1	2	3	4	5	6	7	8	9	10	11	12	drivers.
1		Coef. to take into accoun	t the influe	ence of the	e conditior	ns of const	ruction an	d special c	onstruction	n works:	14	15
		1.15 - Construction of en	gineering	networks a	and structu	ures, as we	ll as housi	ing and civ	vil facilities	s in the cra	mped	1
		Section No. 1 Earthwor	к А									
1	1110-	Fences are deaf. Pole	M2 the	840.0	5749.87	324.51	482988	272590	2363318	207483	745710	1642.20
	0101	Mounting Device	ience		2011.88	132.61	219397 9	111393	-	552378	0	54.58

					-	2 -						
1	2	3	4	5	6	7	8	9	10	11	12	13
2	1101-	Shrubs and dense forests	га	0.17	24456.2	24456.2	4158	4158	-	958	5525	-
	0207-	are dense. Cutting in soil			-	7828.95	-	1331	-	409		0.74
	1301	of natural occurrence										
		with brush cutters on a			-							
3	1101-	Soils of 2 groups.	м3 soil	302.0	204.32	<u>199.0</u> 4	61707	<u>60111</u>	84	7362	74595	1.73
	0102-	Development with			5.01	28.85	1512	<mark>8</mark> 713	-	5526		8.62
	0320	loading on dump trucks										
		by excavators of the type										
		"HITACHI " with a										/
4	1101-	Soils of 2 groups.	м3 soil	1576.0	155.98	151.69	245827	239063	-	25811	293369	7.74
	0101-	Development into a			4.29	18.45	6764	<b>29</b> 084	-	21731		32.62
	0320	dump with HITACHI										
~	4404	excavators with a bucket	2 '1	07.0	2044.04		004004			004007	F07007	004.07
5	1101-	Soils of 2 groups.	M3 S011	87.6	3244.34		284204	-	-	204627	527937	281.67
	0205-	Manual development			3244.34	-	284204	-	-	39106		-
	0202T.	with fastenings in										
	11.	trenches more than 2 m										
	$\Pi.3.17$	wide and pits with a										
	9K=1.	cross-sectional area of										
	2	up to 5 m <sub>2</sub> , depth up to 2										
		m										
		[Manual refinement,										
6	1101-	Ground pillows on	м3 dirt	87.6	<u>515.79</u>	513. <mark>81</mark>	<mark>4</mark> 5184	<u>45011</u>	30	9931	59524	0.18
	0201-	subsiding soils. Layered	pillows.		1.64	155.82	143	13650	-	4409		8.54
	1001	device										
7	1101-	Trenches and pits.	м3 soil	1576.0	20.57	20.57	32418	<u>32418</u>	-	8842	44561	-
	0104-	Filling with bulldozers			-	7.79	-	12280	-	3301		6.89
	0405	with a capacity of 79 kW										
		(108.1.s) when moving		50110	70.40	70.40	100701	100704		400700		
8	1101-	Priming. Sealing with	м3	5244.0	76.42	76.42	400731	400731	-	106729	548057	-
	0201-	trailed rollers on a	compacte		-	28.27	-	148235	-	40597		84.37
	0102	pneumatic wheel 25	d soil									
		tons. First pass along one					500444	105 100	0000400	040000	004000	1000 50
		1 otal section. № 1					340000	105408	2303432	243909	901066	1933.52
							240000	324080	-	00/45/	8	190.30
			1	1			2					

						- 3 -						
1	2	3	4	5	6	7	8	9	10	11	12	13
9	1108-0101-	Section No. 2 Foundation Walls, foundations.	ns. м2 surface	56.5	<u>895.51</u> 299.63	<u>22.94</u> 2.87	<u>50595</u> 16929	1 <u>296</u> 162	32370	<u>15895</u> 5319	71809	<u>13.77</u> 0 13
	0307	coating bitumen in 2 layers on the leveled			19	34	10020	102		0010		0.10
10	2105- 0301- 3202	Hot-rolled reinforcing steel of a periodic profile of class A-III (A400) with a diameter of 14 to 32 mm ST RK 2591-2014	Т	3.686	210429.		775641	-	775641	- 62051	837692	-
11	1137- 0104- 0204	Stationary wooden stationary simple massive blocks. Installation and disassembly during the supply of tower cranes concrete pavers 10-25 tons	м2 sealec surface	384.0	<u>3648.10</u> 1567.68	<u>249.90</u> 73.53	<u>140087</u> 601989	95963 28234	702920	<u>573503</u> 157950	213232 5	<u>565.25</u> 18.33
12	1106- 0101- 0115	Reinforced concrete foundation slabs flat. Device.	м3	38.4	<u>21508.7</u> 2151.13	<u>1906.13</u> 419.08	825935 82603	7 <u>3195</u> 16093	670137 -	<u>89813</u> 73260	989008	<u>79.05</u> 12.71
13	1106- 0101- 0101	Concrete preparation. Device	м3	3.84	15994.0 1356.88	1241.59 260.20	61418 5210	4768 999	51440	<u>5650</u> 5365	72433	<u>5.96</u> 0.80
		Total section. № 2 Section No. 3 Frame					<u>311446</u> 706731	45488	2232508 -	<u>684861</u> 303945	410326 7	<u>664.03</u> 31.97
14	1106- 0501- 0201	Columns of civil buildings in metal	м3	184.32	66542.9 16395.7 9	<u>31647.4</u> 6693.82	122651 302207 2	<u>583325</u> 123380 5	3409869 -	<u>387284</u> 129104 3	174290 83	<u>2634.76</u> 985.99
15	2105-	Hot-rolled reinforcing	t	27.7	210429.	-	582888		5828883	-	629519	

	0301- 3202	steel of a periodic profile of class A-III (A400) with a diameter of 14 to 32 mm ST RK 2591-2014.				-	-	3	-	-	466311	4	-
16	1137- 0104- 0601	Metal mesh formwork. Installation and disassembly during the supply of tower cranes concrete pavers 10-25 tons	м2 sea surfa	aled	460.8	<u>7644.45</u> 2349.55	<u>226.67</u> 36.07	<u>352256</u> 108267 4	<u>104449</u> 16619	2335438	<u>100035</u> 361833	488475 1	<u>1001.55</u> 11.08



					-	- 4 -						
1	2	3	4	5	6	7	8	9	10	11	12	13
		Total section № 3					216166	<u>593770</u>	1157419	487320	286090	3636.31
		Section No. 1 Overlan					410474	125042	-	211918	28	997.07
17	1106- 0801- 0101	Bezel-less overlappings up to 200 mm thick. The device at a height of	м3	1366.2	36752.4 9871.48	2067.30 453.14	<u>502112</u> 134864 23	<u>282434</u> 619073	<u>3390044</u> -	<u>128360</u> 504377 7	680909 89	<u>12663.3</u> 489.72
		from the reference area to 6 m										
18	2107-	The formwork is	м2	6832.0	15707.0		107310		1073102	-	115895	
	0510- 1003	collapsible and permutable panel board, марка ЩД 1,5x0,4, size 1500x400x417 mm GOST 23477-79					224	-	-	858481 8	042	-
19	2105-	Hot-rolled reinforcing	t	163.944	210429.	-	<b>34</b> 4985		3449857	-	372584	
	0301- 3202	steel of a periodic profile of class A-III (A400) with a diameter of 14 to 32 mm ST RK 2591-2014.				-	72	-	-	275988 6	58	-
		Total section № 4					<b>19</b> 2020	282434	1757092	128360	221244	12663.3
		Section 5 Walls					134864	619073	-	163884	489	489.72
20	1108-	Outdoor inventory	м2	1200.0	736.39	2.12	883673	2543	243280	594322	159623	598.92
	0701- 0101	woods up to 16 m high,	vertical projectio		531.54	1.00	637850	1206	-	118240	5	0.97
		tubular for masonry and cladding. Installation and disassemb	'n									

21	1108- 0301- 0101	Walls of light concrete stones. Masonry without cladding with a floor	м3 masonry	396.0	<u>9050.69</u> 4556.07	<u>3005.13</u> 631.49	358407 180420 4	<u>119003</u> 250069	<u>589836</u> -	<u>191047</u> 439564	593411 1	<u>1694.09</u> 200.38
		height of up to 4 m										
		Total section № 5			19	34	446774 244205	<u>119257</u> 251275	<u>833116</u> -	<u>250479</u> 557804	753034 6	2293.01 201.35
22	1112- 0101-	Section No. 6 Roofing, Four-layer flat roofs of	м2 the roof	625.0	<u>3339.91</u> 365.66	<u>150.58</u> 18.47	208744 228539	<u>94113</u> 11546	<u>1764792</u> -	<u>220878</u> 184666	249298 8	<u>189.03</u> 8.48
	0201	on bitumen mastic with										
		gravel on antiseptic										
		bitumen mastic. Device										

					-	- 5 -						
1	2	3	4	5	6	7	8	9	10	11	12	13
		Total section № 6					208744	94113	1764792	220878	249298	189.03
							228539	11546	-	184666	8	8.48
		Section No. 7 Exterior Fir	hishing	1	1						1	
23	1115-	Facades ventilated on a	м2	1200.0	9491.06	52.43	113892	62916	316070	881859	218244	8822.34
	0109-	metal frame. Fiber	cladding		<b>9</b> 175 <b>.2</b> 3	10.81	110102	12967	-	161662 o	93	8.56
	0101	cement cladding device	Surraces				00			5		
		with cradles										
24	2103-	Straight stone facing	м2	576.0			-		-	-	-	
	0433-	Total section № 7					113892	62916	316070	881859	218244	8822.34
							110102	12967	-	161662	93	8.56
		Section No. 8 Interior										
25	1115-	Walls inside buildings.	м2	2564.3	1203.88	80.31	308710	205932	682590	189002	537530	1916.81
	0203-	Plastering with	plastered		857.38	63.9 <b>3</b>	219858	163943	-	398170	1	156.88
	0201	cement-lime or cement	surface				6					
		mortar on stone and										
		mortar on stone and										
		concrete is simple.										
		Total section № 8					<u>30</u> 8710	205932	682590	189002	537530	1916.81
							219858	163943	-	398170	1	156.88
		Total estimate					243686	115468	1954759	342674	300190	32118.3
							366639	267940	-	222363	580	2090.39
		l otal estimate:	tenge				300190					
							500					
		including:										
		- salary of construction	tenge				366639					
		workers					61					
		- the cost of operating	tenge				115468					
		the machines	-				82					
I.	1		1		1	I		l				

<ul> <li>including the salary of drivers</li> <li>materials, products and structures</li> </ul>	tenge tenge	267940 2 195475 941			
- overhead	tenge	<b>1934</b> 342674 57			









WEST elevation







section 1-1

Ø12A///

0






Figure A.6 - Mosaic of movement along the Z axis



#### Протокол анализа Отчета подобия Научным руководителем

Заявляю, что я ознакомился(-ась) с Полным отчетом подобия, который был сгенерирован Системой выявления и предотвращения плагиата в отношении работы:

Автор: Мохаммди Мохамад Назир

Название: Residential complex in Semey

Координатор:Манижа Пактин

Коэффициент по	добия	1:1,4	
Коэффициент по	одобия	<b>1934</b>	
Замена букв:67			
Интервалы:0			
Микропробелы:	0		
Белые знаки: 0			

После анализа Отчета подобия констатирую следующее:

- обнаруженные в работе заимствования являются добросовестными и не обладают признаками плагиата. В связи с чем, признаю работу самостоятельной и допускаю ее к защите;
- □ обнаруженные в работе заимствования не обладают признаками плагиата, но их чрезмерное количество вызывает сомнения в отношении ценности работы по существу и отсутствием самостоятельности ее автора. В связи с чем, работа должна быть вновь отредактирована с целью ограничения заимствований;
- обнаруженные в работе заимствования являются недобросовестными и обладают признаками плагиата, или в ней содержатся преднамеренные искажения текста, указывающие на попытки сокрытия недобросовестных заимствований. В связи с чем, не допускаю работу к защите.

Обоснование:

Обнаруженные в работе заимствования являются добросовестными, и не обладают признаками плагиата. В связи с чем, признаю работу самлстоятельной и допускаю ее к защите.

•••••

Подпись Научного руководителя

Дата

### Протокол анализа Отчета подобия

### заведующего кафедрой / начальника структурного подразделения

Заведующий кафедрой / начальник структурного подразделения заявляет, что ознакомился(-ась) с Полным отчетом подобия, который был сгенерирован Системой выявления и предотвращения плагиата в отношении работы:

Автор: Мохаммди Мохамад Назир

Дата

Название: Residential complex in Semey

Координатор: М	анижа	Пактин	
Коэффициент по	одобия	<b>1934</b>	
Коэффициент по	одобия	1 2:0	
Замена букв:67			
Интервалы:0			
Микропробелы:	0		
Белые знаки:0			

# После анализа отчета подобия заведующий кафедрой / начальник структурного подразделения констатирует следующее:

 □ обнаруженные в работе заимствования являются добросовестными и не обладают признаками плагиата. В связи с чем, работа признается самостоятельной и допускается к защите;
□ обнаруженные в работе заимствования не обладают признаками плагиата, но их чрезмерное количество вызывает сомнения в отношении ценности работы по существу и отсутствием самостоятельности ее автора. В связи с чем, работа должна быть вновь отредактирована с целью ограничения заимствований;

□ обнаруженные в работе заимствования являются недобросовестными и обладают признаками плагиата, или в ней содержатся преднамеренные искажения текста, указывающие на попытки сокрытия недобросовестных заимствований. В связи с чем, работа не допускается к защите.

Обоснование:	
Обнаруженные в работе заимствован	ния являются добросовестными
и не обладают признаками плагиата	·····
•В•связи•с•чем; работа признается сам	остоятельной и допускается к защите;
	14
	······ Brace

Подпись заведующего кафедрой /

начальника структурного подразделения

Окончательное решение в отношении допуска к защите	, включая обоснование:
Работа признается самостоятельной и допускает	ся к защите.
Обнаруженные в работе заимствования являютс •и не обладают признаками плагиата.	я добросовестными
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Дата

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### МИНИСТЕРСТВО ОБРАЗОВАНИЯ И НАУКИ РЕСПУБЛИКИ КАЗАХСТАН СӘТБАЕВ УНИВЕРСИТЕТІ

### RESPONSE

## **OF THE SUPERVISOR**

For the graduation project Mohammady Mohammad Nazir, 5B072900-Civil Engineering

Topic: "Residential Building Semey City "

The following tasks were solved in the work: a space-planning decision was made, the thermomechanical calculation of the enclosing structures was performed, the calculation and design of building structures, technological maps, and a construction plan were developed, and the cost of construction was also calculated.

The student successfully completed all the tasks. Mohammady Mohammad Nazir conducted an initial study of the assignment at a good level, competently conducted analysis of data from literary sources, applied many years of experience in designing this type of building, based on various design guidelines in the design and construction and technological sections. According to the calculations, the cost of construction was calculated. The design assignment was completed in full.

In the process, the student showed responsibility, creative and analytical thinking, independence and showed well knowledge on completed professional disciplines during the educational process.

The project was carried out at a good level and the work fully meets the requirements for graduation projects of the "bachelor" level, the student is allowed to defend.

